

MULTI-TEX[®] STUCCO SYSTEM Acrylic Stucco



Acrylic Stucco MULTI-TEX[®] STUCCO SYSTEM

Overview

The MULTICOAT MULTI-TEX STUCCO SYSTEM consists of a high build flexible acrylic emulsion applied to a special non-combustible, lightweight, autoclaved, cementitious smoothprimed fibercement siding. It forms a cost-effective, durable weather-resistant exterior stucco finished (primed) wall, installed on wood or steel frame, residential or commercial structures.

Surface Preparation

Smooth primed fibercement siding must be structurally sound, and surface must be free from grease, oil, paint, dirt, dust, sealers, laitence, and other foreign materials that may PREVENT PROPER BONDING. Proper expansion joints should be installed according to applicable local building codes or structural engineer. (Recommended: Approximately every 16 feet.)

NOTE: A moisture barrier or house wrap may be necessary in some applications. Check local building codes or structural engineer.

Application

Step 1: Install smooth primed fibercement siding vertically on existing structure using galvanized nails (wood) or self-tapping ceramic coated screws (steel), 6" centers. All panel edges shall be supported by framing, per fibercement manufacturer's instructions. Leave minimum 1/8" space between panels (refer to diagrams).

Step 2: Caulk all joints with Flex-C polyurethane caulk. Allow caulk to thoroughly cure. Failure to allow caulk to cure may cause outgassing, delaminations, severe cracking and other problems. Check with caulking manufacturer for curing requirements.

Step 3: Clean wall board with water dampened sponge.

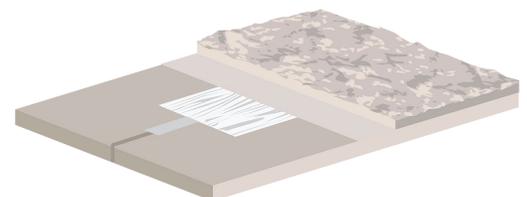
Step 4: Tape all caulked joints with Multicoat elastomeric 6" joint tape. Use 6" tape on all corners (refer to diagrams).

Step 5: Apply a skim coat of smooth stucco over all joints and corners, allow to dry. Then apply Multicoat STUCCO MIX directly to wall board with trowel or sprayer, and finish to desired texture.

NOTE: Smooth texture requires a minimum two coats, troweled finish. See coverage. (Additional coat(s) may be necessary to properly hide joints.)

Quick Reference Guide

STEP	MATERIAL	PURPOSE	COVERAGE
1	Flex-C	Polyurethane Caulk	20 - 30 LnFt/Tube
2	Elastomeric Joint Tape	Joint Treatment	50 LnFt/Roll
3	Multi-Tex Stucco	Stucco	75-125 SqFt/Bucket



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Coverage

- **Stucco Textures** - Each 5-gallon pail of STUCCO MIX will cover approximately 80- 125 sq. ft., depending on texture.
 - **Smooth Texture** - Each 5-gallon pail of STUCCO MIX will cover approximately 150-175 sq. ft., two coats.
- (All coverages may vary depending on application methods.)

Limitations

- **Do not** apply if wall board surface temperature is below 50°F, or over 100°F.
- **Do not** apply if ambient temperature is less than 50°F and falling, over 100°F and rising, or if precipitation or extreme high humidity is expected within a 12-hour period.

Packaging And Storage

- **STUCCO BASE:** 65-lb Bag.
- **STUCCO MIX:** 65-lb Pail.
- **COLORANT:** 4 ounce jar
- **SMOOTH PRIMED FIBERCEMENT SIDING** - 4' wide x 8', 9', 10' or 12' lengths. Standard thickness - 5/16"
- **Special Order 7/16"**
- **MULTICOAT STUCCO MIX** - 5-Gal. Pails (65 lbs)
- **MULTICOAT ELASTOMERIC JOINT TAPE** - 3" X 50' rolls
- **FLEX-C POLYURETHANE CAULK** - Tubes
- Store at 40–90°F.
- Shelf life is approximately 24 months in unopened pails.

Damage Limitation

Seller shall not be liable for any damages, injury, loss, direct or consequential, resulting from its products. The parties intend that the limitation of damages, including consequential damages, applies even if the exclusive remedy provided for herein fails of its essential purpose.

Exclusive Remedy

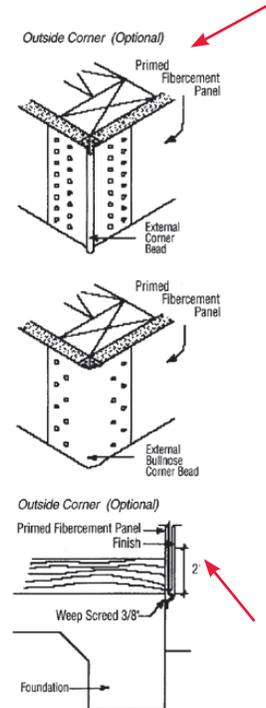
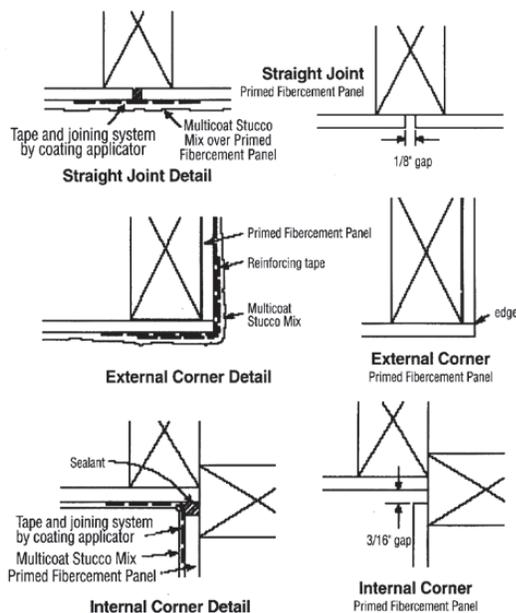
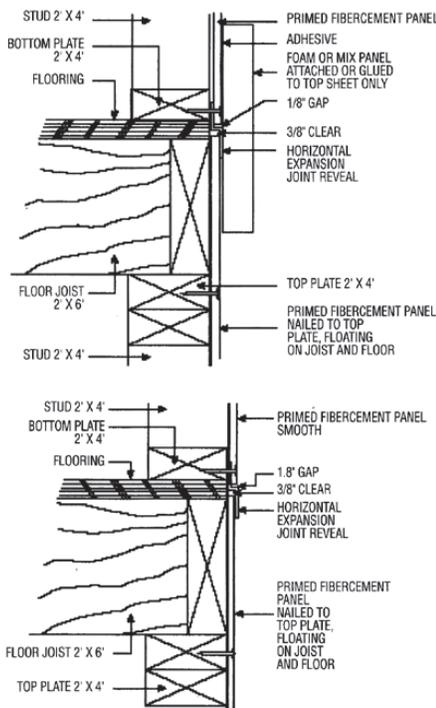
Seller's sole obligation, and buyer's exclusive remedy shall be to replace material if found to be defective.

Warranty Disclaimer

There are no warranties which extend beyond the description of the fact hereof. Seller expressly disclaims all other warranties regarding the use of its products, whether expressed or implied, including the implied warranties of merchantability and for fitness of a particular purpose. Since use of the product is beyond the Seller's control, the Buyer assumes all risk of use.

Warranty

Materials are guaranteed with respect to uniformity and quality within manufacturer's specifications.



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